

SUSTAINABILITY REPORT 2014

KENDALL PACKAGING CORPORATION

KENDALL PACKAGING'S COMMITMENT TO CONTINUOUS IMPROVEMENT, INCREASING EFFICIENCIES, AND PROCESS OPTIMIZATION HELPS US REDUCE OUR IMPACT ON THE ENVIRONMENT.



PRODUCTS

Kendall Packaging strives to offer the most innovative products to our customers in the most efficient way. Strategic partnerships with our suppliers allow us to stay on top of the latest trends in the sustainable packaging market. Kendall Packaging provides several production options to help our customers meet their sustainability goals:

1. Biodegradable additive option for PE films
2. Recycled materials: Developing films containing PCR plastic
3. Eco-friendly laminates:
 - PLA films - derived from plants rather than petroleum and other fossil resources
 - Cellophane - a biodegradable film derived from wood pulp
4. Solvent-less adhesives to reduce energy and minimize solvent use
5. Nano-barrier as an eco-friendly alternative to PVdC coatings
6. Down-gauge materials to reduce sealant thickness, therefore reducing the carbon footprint



PROCESSES

Each facility has dedicated recycling programs in place and has also invested in equipment that helps to reduce key environmental impacts such as energy use, material use, gas emissions, and more:

RECYCLING PROGRAMS (WISCONSIN FACILITY):

- 66,000 lbs. per month of all plastics previously thrown in the trash are now recycled.
- 100% of pallet strapping, cores, and pallets are recycled.
- All cardboard and most paper received is recycled.
- All ballasts and light bulbs are recycled.
- Every battery is recycled.

SUSTAINABLE EQUIPMENT:

- Solvent reclaim unit at Jefferson, WI plant is used to convert solvent waste from W&H Miraflex into clean, re-usable solvent.
- Solvent-less laminators run at both facilities, each use solvent-less adhesives.
- A baler will be added to the Jefferson, WI plant to bale all film scrap in-house, decreasing trailer swaps as much as 75%, therefore reducing gas used in the recycling program.
- Sky lights installed in Jefferson, WI facility to reduce energy consumption.



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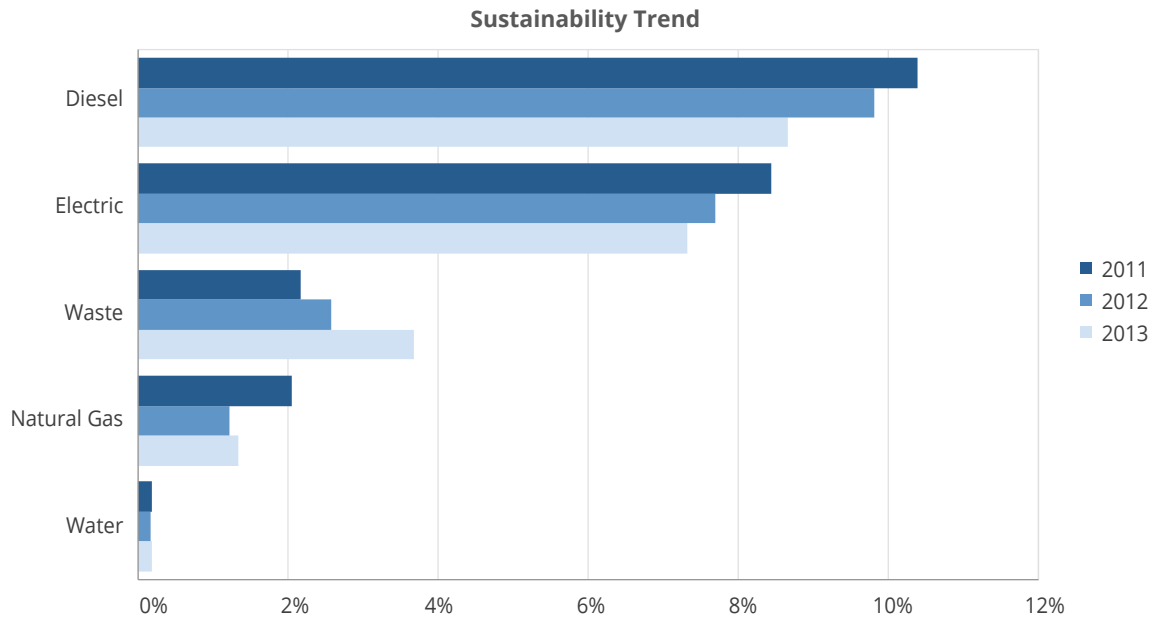
“ AT KENDALL PACKAGING, WE BELIEVE THAT SUSTAINABILITY IS AS MUCH ABOUT THE PROCESSES USED TO DESIGN, MANUFACTURE, AND DISTRIBUTE OUR PRODUCTS AS IT IS ABOUT THE PRODUCTS THEMSELVES. BY USING THE LATEST TECHNOLOGIES AVAILABLE, KENDALL PACKAGING ENGINEERS AND DEVELOPS PRODUCTS USING THE RIGHT MIX OF RENEWABLE, COMPOSTABLE, AND POST CONSUMER MATERIALS. AND, BY FOCUSING ON SOURCE REDUCTION IN THE INITIAL STAGES OF PRODUCT DESIGN, WE CAN GUARANTEE OUR CUSTOMERS' PRODUCTS WILL NOT BE OVER-PACKAGED AND THUS HAVE LESS OF AN IMPACT ON THE ENVIRONMENT.”

- President & CEO, Eric Erickson III



METRICS

In 2011, we began recording Kendall's impact on the environment through diesel use, electrical use, waste, natural gas use, and water use. The chart below demonstrates Kendall's relative impact on five areas of sustainability. Kendall has succeeded in an overall improvement of 8.27% since 2011 through savings in shipping, electricity, and natural gas use.



* Data was developed from a cost analysis of each category.
Better defined consumption metrics are being considered.



To learn more, email us at: info@kendallpkg.com or visit us online:
www.kendallpkg.com/sustainable-packaging.



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